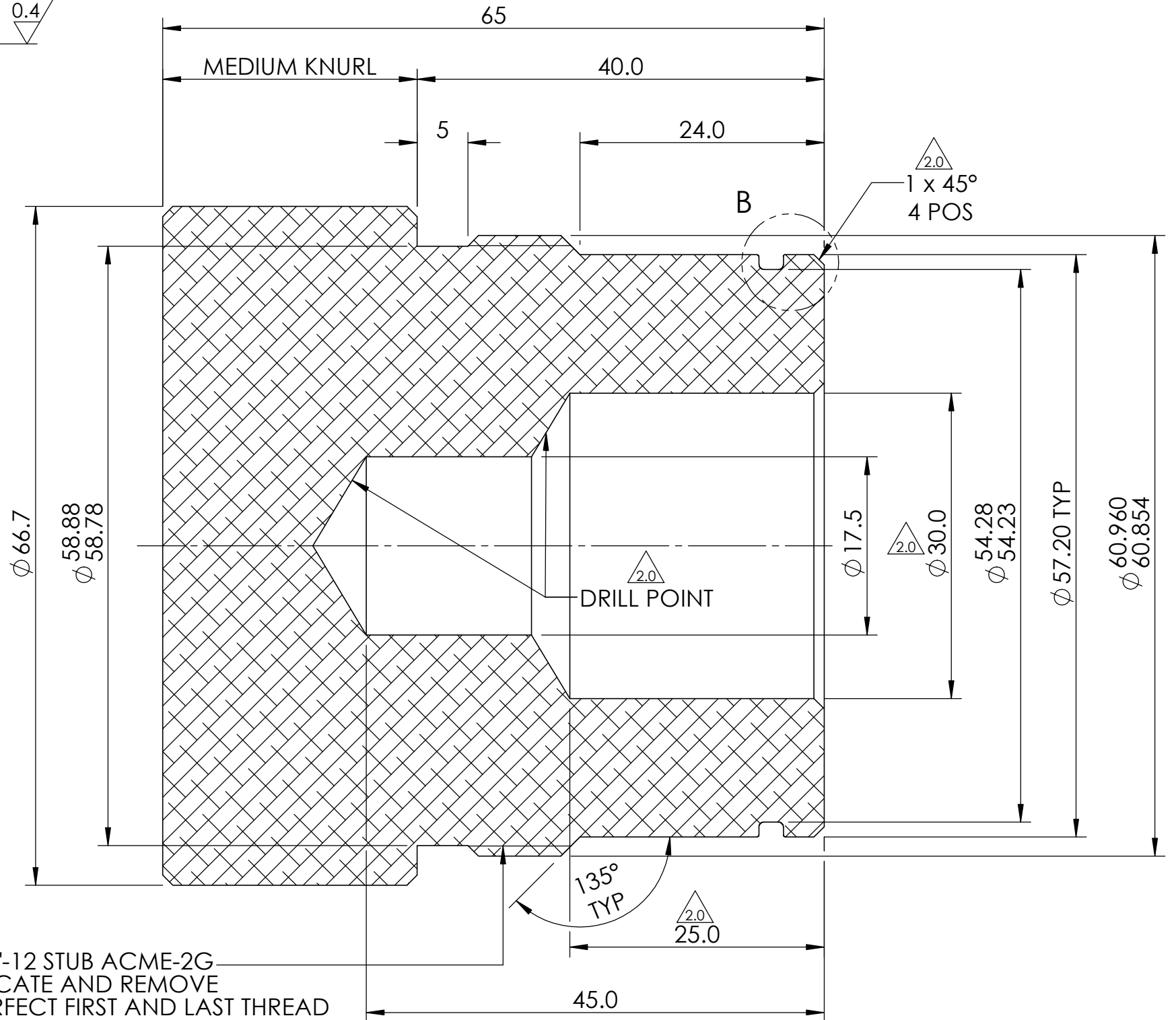


- NOTES:  
1. MATERIAL- ALUMINIUM ALLOY.  
2. ANODISE AND DYE BLACK.

2.400"-12 STUB ACME-2G  
TRUNCATE AND REMOVE  
IMPERFECT FIRST AND LAST THREAD



SECTION A-A

Rev	ECN No	Description	Date	Drawn by	Checked by
2.0	0456	ID REWORK TO SUIT T.O.M.	29/06/2018	ARCH	CCr
1.0	-	FIRST ISSUE	22/03/2013	IMI	RMC

**General Limits**  
unless otherwise stated

Break Sharp Corners	x.xxx [x.xxx] ± 0.02
0.25	
Fillet Radii 0.8	x.xx [x.xxx] ± 0.1
T.I.R. 0.25	
Parallelism 1 in 250	x.x [x.xxx] ± 0.25
Squareness 1 in 250	
Angular Degree ± 0.5	
Surface 1.6 RA	x [x.xxx] ± 0.5

**MATERIAL/B.O.M.**

SEE NOTES

DESIGNED BY

**FINISH**

SEE NOTES

**HEAT TREATMENT**

NONE

DATE DRAWN

22/03/2013

PROJECT

TITLE/NAME

PROJECTION



SHEET SIZE

A3

PRINT FULL SIZE

DRAWING NUMBER

002594

REVISION

02.0

SHEET

1 of 1