



DETAIL B  
TYP 2 SEAL GROOVE DETAIL  
O-RING SIZE BS-034

Rev	ECN No	Description	Date	Designed by	Checked by
01.0	--	ISSUED	01/05/2017	CCr	IMI

**General Limits**  
unless otherwise stated

Break Sharp Corners	x.xxx [x.xxx] ± 0.02
0.25	
Fillet Radii 0.8	x.xx [x.xxx] ± 0.1
T.I.R. 0.25	
Parallelism 1 in 250	x.x [x.xxx] ± 0.25
Squareness 1 in 250	
Angular Degree ± 0.5	
Surface 1.6 RA	x [x.xxx] ± 0.5

<b>MATERIAL/B.O.M.</b> ZMS-010		<b>FINISH</b> NONE		<b>HEAT TREATMENT</b> NONE	
<b>DRAWN BY</b>			<b>CHECKED BY</b>		
<b>PROJECT</b>			<b>TITLE/NAME</b>		
<b>PROJECTION</b> 		<b>SHEET SIZE</b> A3 PRINT FULL SIZE		<b>DRAWING NUMBER</b> 005736	
<b>REVISION</b> 01.0				<b>SHEET</b> 1 of 1	