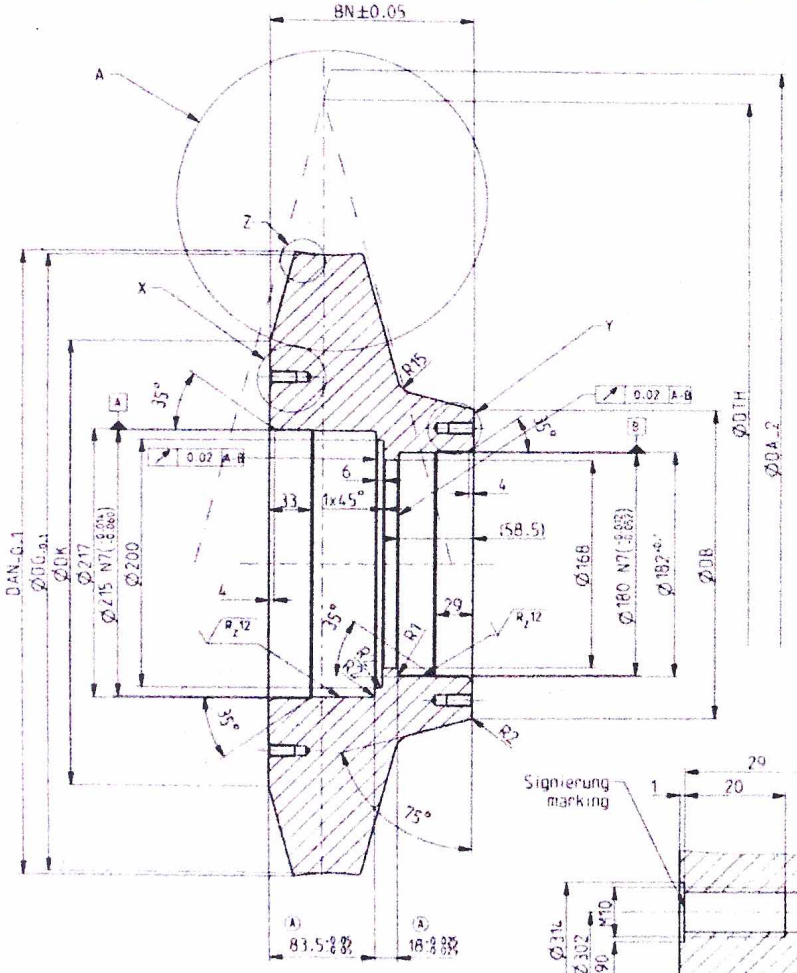
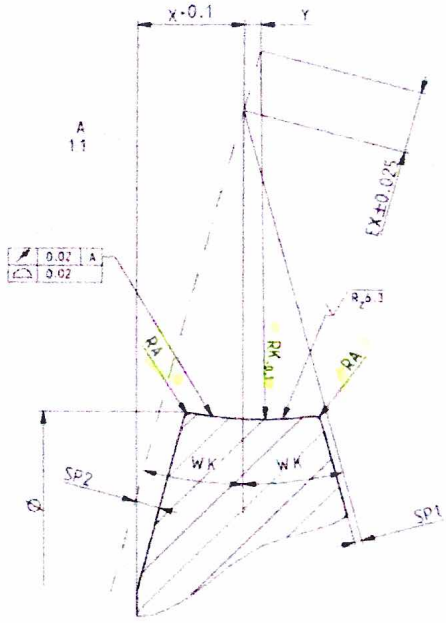
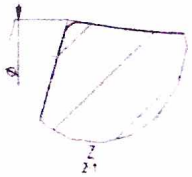
ZEICHNUNG NO.	BN	DAN (A)	DG	RK	WK	SP1	SP2	RA	X	Y	DB	DK	DA_2	EX	DTH	MARKING	WEIGHT
0645006-93.201	160.000	522.856	520.000	69.000	15.000	4.500	4.000	1.500	32.677	3.106	240.000	360.000	658.000	12.000	634.818	SQ-1-T	91.703
0645006-93.202	160.000	522.921	520.000	70.000	15.000	1.500	4.000	1.500	32.945	3.106	250.000	360.000	660.000	12.000	636.818	SQ-2-T	98.766
0645006-93.203	160.000	522.973	520.000	77.000	15.000	4.000	5.000	2.000	33.172	3.520	250.000	360.000	674.000	13.600	647.727	SQ-3-T	97.957
0645006-93.204	160.000	523.017	520.000	78.000	15.000	2.000	5.000	2.000	33.640	3.520	250.000	360.000	676.000	13.600	649.727	SQ-4-T	100.937
0645006-93.205	160.000	523.095	520.000	85.000	15.000	2.000	6.000	2.000	34.325	3.675	250.000	360.000	690.000	14.200	662.568	SQ-5-T	103.700
0645006-93.206	160.000	523.478	520.000	91.000	15.000	5.000	6.000	2.000	35.596	4.012	250.000	360.000	702.000	15.500	672.056	SQ-6-T	103.057
0645006-93.207	160.000	523.606	520.000	93.000	15.000	1.500	6.000	2.000	36.067	4.076	250.000	360.000	706.000	15.750	675.073	SQ-7-T	108.342
0645006-93.208	160.000	523.856	520.000	103.000	15.000	2.300	7.000	2.000	37.194	4.594	250.000	360.000	726.000	17.750	691.270	SQ-8-T	111.206
0645006-93.209	160.000	524.111	520.000	107.000	15.000	5.500	7.000	2.000	38.071	4.788	250.000	360.000	734.000	18.500	698.261	SQ-9-T	109.395
0645006-93.210	160.000	524.239	520.000	109.000	15.000	2.000	7.000	2.000	38.491	4.904	250.000	360.000	738.000	18.950	701.391	SQ-10-T	114.618
0645006-93.211	160.000	524.561	520.000	114.000	15.000	5.500	7.000	2.000	39.688	5.047	250.000	360.000	748.000	19.500	710.329	SQ-11-T	113.181
0645006-93.212	160.000	524.849	520.000	118.000	15.000	2.500	7.000	2.000	40.644	5.163	250.000	360.000	756.000	19.950	717.480	SQ-12-T	119.099
0645006-93.213	160.000	521.059	515.000	137.000	15.000	6.000	7.000	2.000	44.166	6.082	250.000	360.000	789.000	23.300	743.601	SQ-13-T	121.660
0645006-93.214	160.000	521.848	515.000	149.000	15.000	2.500	7.000	3.000	46.887	6.561	250.000	360.000	811.000	25.350	764.028	SQ-14-T	132.331
0645006-93.215	160.000	522.047	515.000	152.000	15.000	5.000	7.000	3.000	47.648	6.600	250.000	360.000	819.000	25.500	769.738	SQ-15-T	131.084
0645006-93.216	160.000	523.041	515.000	167.000	15.000	5.000	7.000	3.000	51.020	7.242	250.000	360.000	849.000	28.000	794.908	SQ-16-T	139.135
0645006-93.217	160.000	524.574	515.000	190.000	15.000	5.500	7.000	3.000	56.147	8.282	250.000	360.000	895.000	32.000	833.181	SQ-17-T	150.960
0645006-93.218	160.000	525.042	515.000	197.000	15.000	2.500	7.000	3.000	57.648	8.657	250.000	360.000	909.000	33.450	844.380	SQ-18-T	159.382







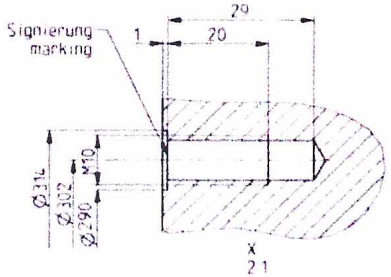
All undimensioned edges produced during machining broken 0.3x45°!

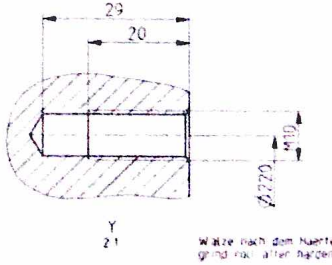
Alle durch Bearbeitung entstandenen unbemassten Kanten 0.3x45° gebrochen!

Countersink thread bores up to thread outer diameter. Countersink angle 120°!

Gewindebecher bis auf Gewinde-aussendurchmesser angesenkt! Senkwinkel 120°!

$\sqrt{R_z 25}$ ($\sqrt{R_z 12}$ $\sqrt{R_z 6.3}$)





Welle nach dem Haerten schleifen
grind roll after hardening

Released

Haerte siehe Walzenansatzplan 0645006-90.000
Hardness see Roll Location Plan 0645006-90.000

Materialpruefungen gemaess Liefervorschrift PZ0645006-90.000
Material tests according to delivery specifications PZ0645006-90.000

SR 200		119.5		
		see 0645006-90.000		
			Schweisswalze	12
			Squeeze Roll	
			0645006-93.200-229	