

CUT A-A

Proteger rosca para el tratamiento
(Protect threads to treat)

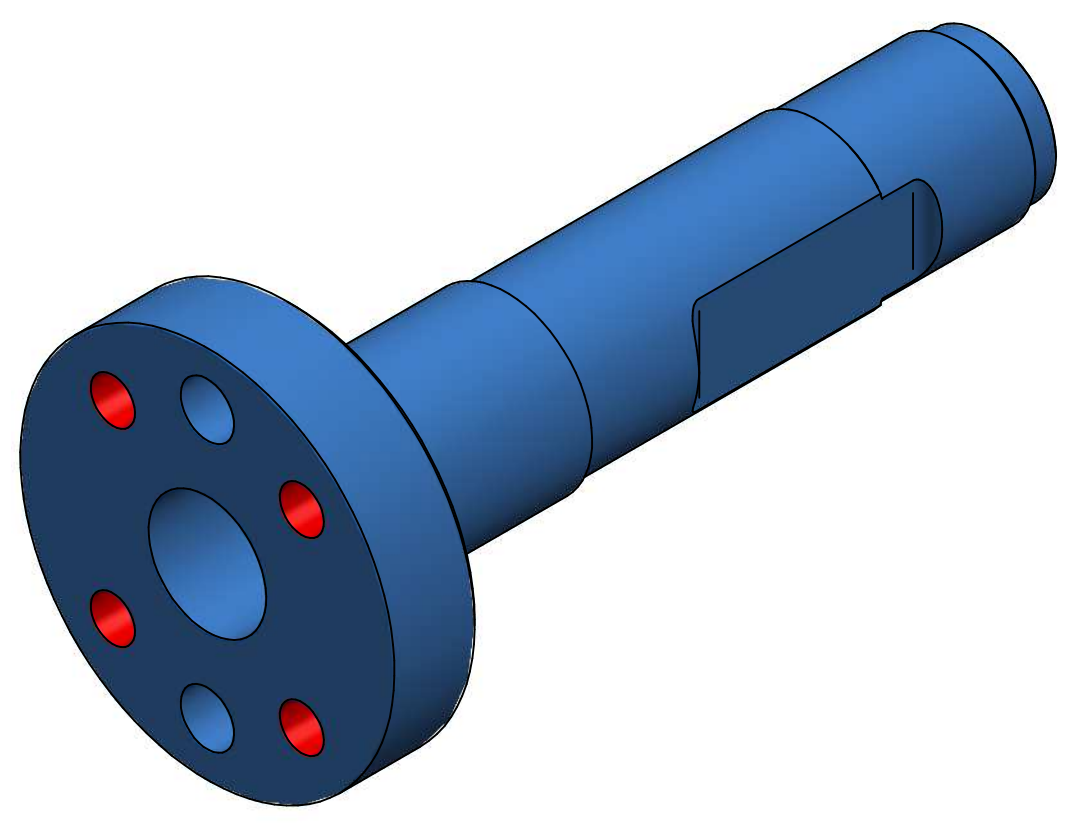
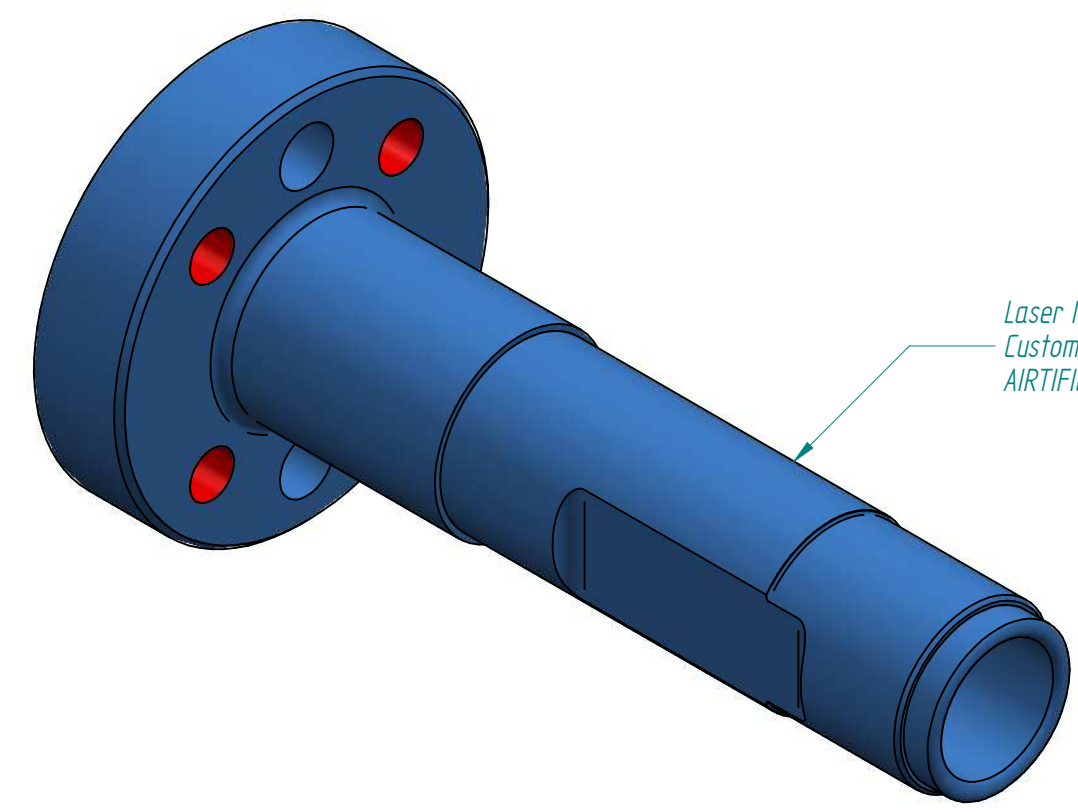


Tabla de revisiones / Revision table					
Ver.	Pos.	Modificaciones	By	Appr.	Date
01	-	ORIGINAL DRAWING	-	-	05/02/2020
02	-	New cuts	RS	MB	24.05.2021
03	-	Diameter and length changed	S.G	-	25.05.2021
04	-	Cut has been added	S.G	-	-

Surface roughness symbols	
✓	No mecanizado / No machined
3.2	Mecanizado / Machined
1.6	Mecanizado Preciso / Precise machined
0.8	Rectificado / Ground

DIN ISO 2768-m Tolerances			
Size (mm)	Tol.	Size (mm)	Tol.
0.5 - 3	± 0.1	0 - 10	± 0.1
3 - 6	± 0.1	10 - 50	± 0.1
6 - 30	± 0.2	50 - 120	± 0.2
30 - 120	± 0.3	120 - 400	± 0.4
120 - 400	± 0.5	400 - 1000	± 0.8
400 - 1000	± 0.8	1000 - 2000	± 1.2
2000 - 4000	± 2		

ROUND EDGES
Suavizar aristas

METRIC DRAWING
ALL DIMENSIONS ARE IN MILLIMETRES

Weight: 0,083 kg

Material: F1252 T / 1.7725 / 42CrMo4 / 4140 / 40HM

Treatment: IONIT-OX

Finished: -

Description: Seal pusher

AIRTIFICIAL	
Name	Date
sgasior	2020-08-18
Checked	ASerra
ASerra	2021-05-25
Approved	ASerra
ASerra	2021-05-25

Format	Scale	European Projection	Part number
A2	2:1	1st Angle	430985-04

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