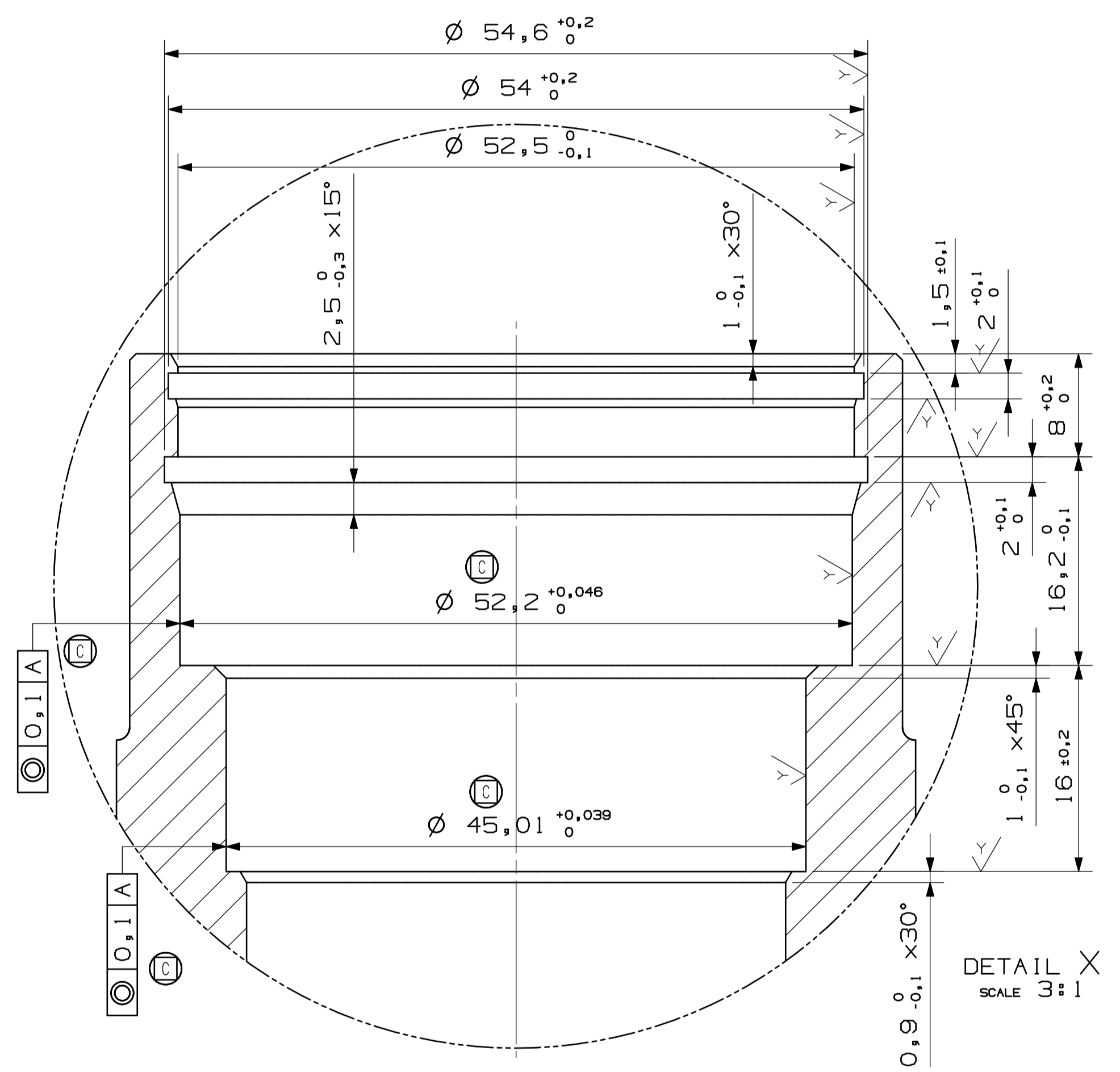


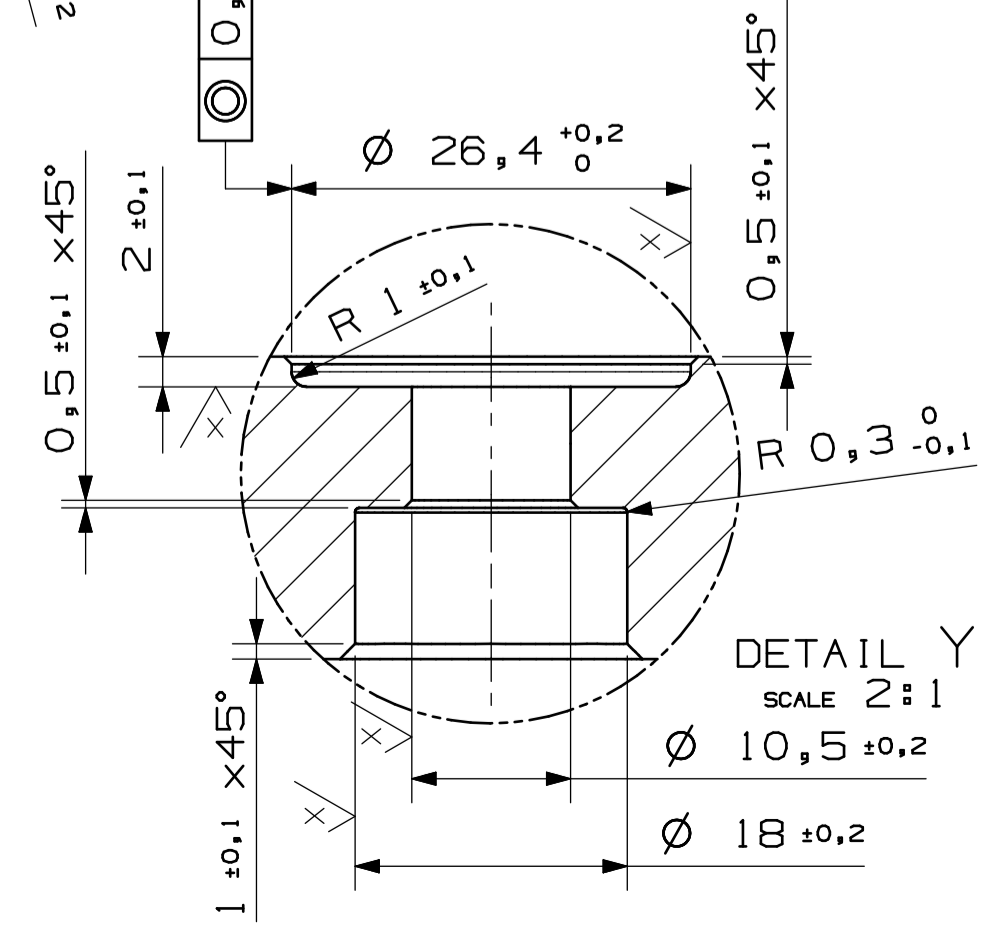
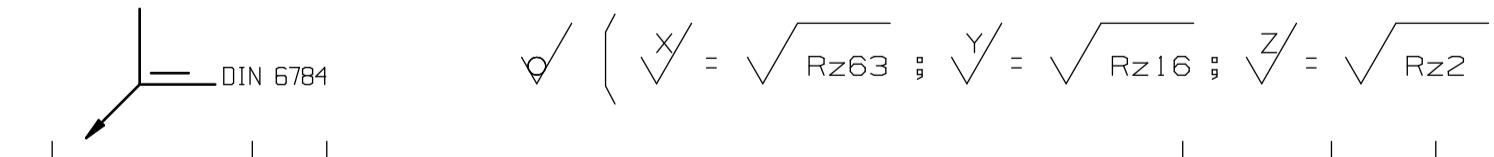
- 1 Detary $\varnothing 12$ in relief
- 2 BMW Logo $\varnothing 13$ in relief
- 3 BMW Mark h=3,2 l=10,5 in relief
- 4 BMW p/n h=3,2 l=15,5 in relief
- 5 Marzocchi Logo h=7 in relief

NOTE A
 MATERIAL - AC4C H (Fe 0,3% max) T6
 Test bar casted separately -Tensile Strength: Rm min 274 N/mm²
 -Yield Strength: R_{p0.2} min 206 N/mm²
 -Elongation: min 6%
 -Hardness: HBS 85 min
 Test bar taken from part -Tensile Strength: Rm min 216 N/mm²
 -Yield Strength: R_{p0.2} min 167 N/mm²
 -Elongation: min 3%
 -Hardness: HBS 85 min

NOTE B
 SURFACE CLASSIFICATION - (C,D) according to GS97010
 SUPERFICIAL TREATMENT - Shot blasting + Painting according to GS90011
 -Shot blasting with $\varnothing 0,8$ mm steel balls
 -Color options: BLACK (LA SW 3) or SILVER (LA SI 3) (according to master sample)
 -Salt spray resistance: min 240 Hours.
 Test solution: distilled water with dissolved 50±5gr of sodium chloride for liter of solution.
 pH value: 6.5pH to 7.2pH at 25±2 °C
 -No swellings, acid etchings, missing paint are allowed.
 -No defects that reach base material are allowed.
 -Packaging must prevent damages to parts trough all process steps, with special attention to sea freight conditions.



- No burrs are allowed
 - For any dimension not specified in this drawing refer to 3D model



N. Change	Index	Change description	Date	Signature	Approval
References to customer's special rules: THIS IS A CAD DRAWING - NO MANUAL ALTERATION					
Material: See NOTE A		Raw code: 3031623			
Thermal treatment:		Mass Weight: 0,853 Kg			
Superficial treatment: See NOTE B		Original Characteristics:			
References for superficial treatment: See NOTE B					
Drawn	Date	Scale	Size	Signature	Approval
21/10/11	1:1	A1	L.F.		
Designation: Right slider $\varnothing 41$ BMW R13		Drawing n.:	X5032217	Index:	00

