



Technical request:

- 1: Cap pull force : 1.0-6.5 kgf
- 2: Separation force between base and body: min 4.5 kgf
- 3: Swivel torque: 2.0-7.0 oz. in
- 4: Drop Test : 0.5 m , 2 times no product movement
- 5: Upper position override : 10 in.oz min  
Lower position override : 12 in.oz min

GENERAL	
DIMENSION	TOLERANCE
≤ 5mm	± 0.05
5-15	± 0.1
15-30	± 0.15
50-100	± 0.25
100-150	± 0.35

Rev	Name	Dwg no	Mold No	Material	Spec. size	Q'ty	Remark
1	CAP			PETG		1	
2	BODY			PETG		1	
3	SREW			PM		1	
4	BASE			ABS		1	
5	RING			silicasol		1	

